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OF HAND TORQUE TOOLS WITH

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MEASUREMENT UNCERTAINTY - SOME PROPOSALS  
D. Röske Physikalisch-Technische Bundesanstalt (PTB), FB 1.2, Germany, Bundesallee 100, 38116 Braunschweig  
Abstract: The ISO 6789:2003 standard is widely used as technical document for calibrations of hand torque tools, but it does not require any statements about

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uncertainties of ...

## **ISO 6789:2003 CALIBRATION RESULTS OF HAND TORQUE TOOLS**

...

Directive ISO 6789: 2003 and the calibration certificate. 24 April 2018 by SCS Concept in Laboratory. Reference to the current standard, which will be

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updated by version 2017-Part 1 FIELD OF APPLICATION. Static calibration of manual torque tools used for controlled tightening.

## **Directive ISO 6789: 2003 and the calibration certificate ...**

Search results × ISO 6789:2003 ... as well as the introduction of calibration

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services, unambiguously need guidelines in ISO 6789 for calibration and recalibration of hand torque tools. Further, information about recalibration has been included in the present new issue. ...

**ISO 6789:2003(en), Assembly tools for screws and nuts ...**



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The ISO 6789:2003 standard is widely used as a technical document for the calibrations of hand torque tools, but it does not require any statements about uncertainties of the calibration results. Nevertheless, according to the GUM it is necessary to report a complete

**ISO 6789 under revision - proposals**

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ISO 6789:2003 specifies the requirements for, and describes the test methods and marking of, hand torque tools used for controlled tightening of bolted connections. It applies in particular to indicating and setting torque wrenches in accordance with numbers 258 and 259 of ISO 1703:1983.

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## **ISO - ISO 6789:2003 - Assembly tools for screws and nuts ...**

In 2017, the 2003 standard (ISO 6789:2003) was withdrawn and replaced with the 2017 standard (ISO 6789:2017). Although the 2003 standard is now classified as 'withdrawn', it is still requested by torque tool users and

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remains widely used by calibration laboratories.

## **Understanding torque calibration ISO 6789 standards**

ISO 6789:2003 Calibration Results of  
Hand Torque Tools with Measurement  
Uncertainty - Some Proposals 2012  
Torque wrench calibration devices

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according to DKD - R 3 - 8 : 2003 , 2011  
[ 11 ] EURAMET cg - 14 , Version 2 . 0 -  
Guidelines on the Calibration of Static  
Torque Measuring Devices

## **TORQUE WRENCH CALIBRATION AND UNCERTAINTY OF MEASUREMENT ...**

The documentation requirements of ISO  
6789-2:2017 are also expanded from

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ISO 6789:2003. Where the laboratory is already working to ISO 17025 there will be some additional information items to add to the certificate. For laboratories that do not work to ISO 17025, the certificate content is quite different to the simple certificate often in use now.

## **Understanding ISO 6789 -**

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## **Calibration Laboratories | torque ...**

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The documentation requirements of ISO 6789-2:2017 are also expanded from

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ISO 6789:2003. Where the laboratory is already working to ISO 17025 there will be some additional information items to add ...

## **Understanding ISO 6789 -- #3 Calibration Laboratories**

The instrument was calibrated according directive DIN EN ISO 6789:2003-10.

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Stated is the expanded uncertainty. The expanded uncertainty assigned to the measurement results is obtained by multiplying the standard uncertainty by the coverage factor  $k=2$ . The value of the measurand lies within the assigned range of values with a probability of 95%.

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## **Kalibrierschein nach DIN EN ISO 6789:2003-10 Calibration ...**

The text of ISO 6789:2003 has been approved by CEN as EN ISO 6789:2003 without any ... unambiguously need guidelines in ISO 6789 for calibration and recalibration of hand torque tools. Further, information about recalibration has been included in the present new

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## **EN ISO 6789:2003 - 64 e stf**

These are defined by ISO 6789:2003. The temperature shall be in the range of 18 °C up to 28 °C and the maximum relative humidity shall be 90%. The temperature should not change by more than 1 °C during the calibration. The

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environmental conditions during calibration must be controlled, monitored and documented.

## **About Torque Calibration - Calibrate**

In this investigation, the most relevant standard for calibration of hand torque tools, the ISO 6789-2:2017 [5] with the loading sequence shown in Fig. 4 and

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the recent relevant publications [6, 7 ...

## **(PDF) Improving the new ISO 6789:2017 for setting torque ...**

The ISO 6789:2003 standard is widely used as a technical document for the calibrations of hand torque tools, but it does not require any statements about uncertainties of the calibration results.

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## **(PDF) Direct Calibration Chain for Hand Torque ...**

All results are stored in the system, and they can also be exported to a house data-logging or SPC system. Printed or .pdf reports are also available. Mecmesin Test Equipment Required for BS EN ISO 6789:2003. TSCC Torque screwdriver



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check calibrator. Please refer to the latest official BS EN ISO 6789 test standard for more detailed information.

## **BS EN ISO 6789:2003 Assembly tools for screws and nuts ...**

Depending on the calibration results, it is possible, ... now replaced by an updated version ISO 6789:17 Part 1. The

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calibration procedure is similar to  
Procedure 003: ... Directive ISO 6789:  
2003 and the Calibration Certificate;

## **Torque calibration procedures SCS Concept - Accredited ...**

Calibration Services. All equipment with  
an adjustable torque readout, either a  
dial or digital, requires recalibration to

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assure the operator's bolting technique and accuracy fall within the agreed limits. Standard practice (as set out in ISO 6789:2003) is to re-calibrate every 12 months or every 5000 tool cycles.

## **Why is calibration so important? | HTL Group**

The current international standards

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governing the calibration of torque wrenches are the ISO 6789-1:2017 and 6789-2:2017. The two standards are published by the same body, the International Standards Organization, and they are interlinked. While the first part is concerned with design and quality conformance testing and the second focuses on measurement

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[d41d8cd98f00b204e9800998ecf8427e.](https://www.iso.org/standard/50000.html)